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Hoch
Fladungen

Test laboratory for the fire behavior of building materials, Dipl.-Ing. (FH) Andreas Hoch
Testing, supervising and certifying body, authorized by the building supervision authority

TEST REPORT
PZ-Hoch-231133

for the proof of Fire behaviour according to DIN 4102, part 1
Translation of the German test report – no guarantee for translation of technical terms

company	**Vescom B.V.** St. Jozefstraat 20 NL-5753 Deurne
description of samples	-polyester fabric, flocked with Viscose on one side and printed on the other side- printing: 3 different colours
name of the material	**„Nila + print"**
sampling	by the company itself
content of request	Proof of flammability to classify building materials to class B1 "schwerentflammbar" according to DIN 4102, part 1
validity of test report	30.09.2028
result	**The examined product meets printed on one side with any colour the requirements of class B1 for "schwerentflammbare" (hardly flammable) building materials according to DIN 4102, part 1 (May 1998) , suspended freely or with distance of >40 mm to same or other plain materials.**

This test report includes 7 pages and 9 enclosures.

Remark: If the above mentioned building material is not used as product according to MBO § 2, Abs. 9, Ziffer1, there is no need for a general building supervisory test report.
This test report is not valid if the examined building material is used as product in the meaning of state building prescriptions (MBO § 17, Abs. 3).
This test report does not replace an eventually necessary proof of applicability concerning building supervisory or building laws in the meaning of state building prescriptions. This has to be verified by:

- "allgemeine bauaufsichtliche Zulassung" (general building inspectorate approval) or by
- „allgemeines bauaufsichtliches Prüfzeugnis" (general building inspectorate certificate) or by
- "Zustimmung im Einzelfall" (exceptional approval)

This test report can underlie building supervisory procedures

- for regular building products for the prescribed proofs of conformity
- for non regular building products for the needed proofs of applicability.

This test report must not be published and copied without preceding agreement of the test laboratory and if agreed, only during validity and unchanged concerning appearance and contents.

1. Description of test material in condition as delivered

PN 37849: **"Nila + print"** (Sotra 870, colour 02)
-colour of printing: grey (colour overlay)-
side A: grey, printed / side B: flocked with Viscose
characteristic values determined by the test laboratory:
area weight: about 300 g/m² thickness: about 0,32 mm

PN 37850: **"Nila + print"** (Sotra 870, colour 20)
-colour of printing: red-brown (colour overlay)-
side A: grey, printed / side B: flocked with Viscose
characteristic values determined by the test laboratory:
area weight: about 299 g/m² thickness: about 0,31 mm

PN 37851: **"Nila + print"** (Sotra 870, colour 03)
-colour of printing: beige (colour overlay)-
side A: grey, printed / side B: flocked with Viscose
characteristic values determined by the test laboratory:
area weight: about 298 g/m² thickness: about 0,31 mm

The testing laboratory is not provided with further details concerning composition of the tested building materials. Samples are deposited.

2. Preparation of samples

The samples were kept in climate chamber 23/50 until they reached constant weight.

3. Arrangement of samples

mounting: freely suspended

#6912	flaming side A in warp direction	grey
#6916	flaming side B in warp direction	grey
#6917	flaming side A in weft direction	grey
#6921	flaming side A in warp direction	grey
#6922	flaming side A in warp direction	grey
#6913	flaming side A in warp direction	beige
#6914	flaming side A in warp direction	red-brown

4. Date of test

CW 39 in 2023

5.1 Results (part 1) The test has been examined according to DIN 4102 (Mai 1998)

line no.	Measurement	Result with the tested specimen					Dim.
	Test number	**#6912**	**#6916**	**#6917**	**#6921**	**#6922**	
	flamed direction flamed side	warp A	warp B	weft A	warp A	weft B	
	colour of printing	grey					
1	Number of specimen arrangement acc. to. DIN 4102/T15, schedule 1	1	1	1	1	1	
2	Maximum flame height above bottom edge of the specimen	>100	70	80	90	90	cm
3	Time [1]	0:11	0:10	0:13	0:29	0:27	min:s
4	Burn through / melting Time [1]	0:09	0:10	0:06	0:04	0:02	min:s
	Observations on the back side of the specimen						
	Flames / Glowing	---	---	---	---	---	
5	Time [1]	./.	./.	./.	./.	./.	min:s
	Change of color	---	---	---	---	---	
6	Time [1]	./.	./.	./.	./.	./.	min:s
	Falling of burning droplets	./.	./.	./.	./.	./.	
7	Start [1]						min:s
	Extent						
8	sporatic falling of burning droplets [2]	---	---	---	---	---	
9	continuous falling of burning droplets [2]	---	---	---	---	---	min:s
	Falling of burning droplets	./.	X	./.	./.	./.	
10	Start [1]		0:21				min:s
	Extent						
11	sporatic falling of burning droplets [2]	---	X	---	---	---	
12	continuous falling of burning droplets [2]	---	---	---	---	---	
13	Afterflame time at the bottom of the sieve (max.)	./.	0:03	./.	./.	./.	min:s
14	Impairment of the burner by dropping or falling material: Time [1]	./.	./.	./.	./.	./.	min:s
15	Final occurance of burning at the specimen [1]	0:45	0:45	0:30	0:58	0:52	min:s
16	Time of eventually end of test [1]	./.	./	./.	./.	./.	min:s
	Afterflame after end of test						
17	Time [1]	./.	./.	./.	./.	./.	min:s
18	Number of specimen	./.	./.	./.	./.	./.	
19	Front side of specimen [2]	./.	./.	./.	./.	./.	
20	Back side of specimen [2]	./.	./.	./.	./.	./.	
21	flame length	./.	./.	./.	./.	./.	cm

line no.	Measurement	Result with the tested specimen					Dim.
	Test number	**#6912**	**#6916**	**#6917**	**#6921**	**#6922**	
	flamed direction flamed side	warp A	warp B	weft A	warp A	weft B	
	Afterglow after end of test	./.	./.	./.	./.	./.	
22	Time [1]	./.	./.	./.	./.	./.	min:s
23	Number of specimen	./.	./.	./.	./.	./.	
	Place of appearance	./.	./.	./.	./.	./.	
24	Lower half of the specimen [2]	./.	./.	./.	./.	./.	
25	Upper half of the specimen [2]	./.	./.	./.	./.	./.	
26	Front side of specimen [2]	./.	./.	./.	./.	./.	
27	Back side of specimen [2]	./.	./.	./.	./.	./.	
	Density of smoke						
28	≤ 400 % * min	26	22	25	23	30	% * min
29	> 400 % * min [4]	./.	./.	./.	./.	./.	% * min
30	Diagram: encl. no.	1	2	3	4	5	
	Residual lengths: individual value [3]						
31	Specimen 1	21	49	42	42	49	cm
	Specimen 2	25	45	37	31	51	cm
	Specimen 3	27	49	33	33	38	cm
	Specimen 4	24	47	28	36	43	cm
32	Average value, individual test [3]	**24**	**48**	**35**	**36**	**45**	
33	Photo of specimen in enclosure no.	1	2	3	4	5	
34	Flue gas temperature	137	112	120	121	117	°C
35	Maximum of average value Time [1]	0:12	09:57	0:18	0:12	09:57	min:s
36	Diagram: encl. no.	1	2	3	4	5	
37	Remarks: - none -						

[1] indication of times: from the begin of testing procedure
[2] checked off if applicable
[3] indication of carrier/foam layer separated in case of fire-proofing agents
[4] very strong development of smoke

5.2 Results (part 2)

The test has been examined according to DIN 4102 (Mai 1998)

line no.	Measurement	Result with the tested specimen					Dim.
	Test number	**#6913**	**#6914**	---	---	---	
	flamed direction flamed side	warp A	warp A	---	---	---	
	colour of printing	beige	red-brown	---	---	---	
1	Number of specimen arrangement acc. to. DIN 4102/T15, schedule 1	1	1	---	---	---	
2	Maximum flame height above bottom edge of the specimen	>100	>100	---	---	---	cm
3	Time [1]	0:10	0:10	---	---	---	min:s
4	Burn through / melting Time [1]	0:09	0:06	---	---	---	min:s
	Observations on the back side of the specimen						
	Flames / Glowing	---	---	---	---	---	
5	Time [1]	./.	./.	./.	./.	./.	min:s
	Change of color	---	---	---	---	---	
6	Time [1]	./.	./.	./.	./.	./.	min:s
7	Falling of burning droplets Start [1]	./.	./.	./.	./.	./.	min:s
	Extent						
8	sporatic falling of burning droplets [2]	---	---	---	---	---	
9	continuous falling of burning droplets [2]	---	---	---	---	---	min:s
10	Falling of burning droplets Start [1]	./.	./.	./.	./.	./.	min:s
	Extent						
11	sporatic falling of burning droplets [2]	---	---	---	---	---	
12	continuous falling of burning droplets [2]	---	---	---	---	---	
13	Afterflame time at the bottom of the sieve (max.)	./.	./.	./.	./.	./.	min:s
14	Impairment of the burner by dropping or falling material: Time [1]	./.	./.	./.	./.	./.	min:s
15	Final occurance of burning at the specimen [1]	0:40	0:40	---	---	---	min:s
16	Time of eventually end of test [1]	./.	./.	./.	./.	./.	min:s
	Afterflame after end of test						
17	Time [1]	./.	./.	./.	./.	./.	min:s
18	Number of specimen	./.	./.	./.	./.	./.	
19	Front side of specimen [2]	./.	./.	./.	./.	./.	
20	Back side of specimen [2]	./.	./.	./.	./.	./.	
21	flame length	./.	./.	./.	./.	./.	cm

line no.	Measurement	Result with the tested specimen					Dim.
	Test number	**#6913**	**#6914**	---	---	---	
	flamed direction flamed side	warp A	warp A	---	---	---	
	Afterglow after end of test	./.	./.	./.	./.	./.	
22	Time [1]	./.	./.	./.	./.	./.	min:s
23	Number of specimen	./.	./.	./.	./.	./.	
	Place of appearance	./.	./.	./.	./.	./.	
24	Lower half of the specimen [2]	./.	./.	./.	./.	./.	
25	Upper half of the specimen [2]	./.	./.	./.	./.	./.	
26	Front side of specimen [2]	./.	./.	./.	./.	./.	
27	Back side of specimen [2]	./.	./.	./.	./.	./.	
	Density of smoke						
28	≤ 400 % * min	25	25	---	---	---	% * min
29	> 400 % * min [4]	./.	./.	./.	./.	./.	% * min
30	Diagram: encl. no.	6	7	---	---	---	
	Residual lengths: individual value [3]						
31	Specimen 1	29	36	---	---	---	cm
	Specimen 2	21	33	---	---	---	cm
	Specimen 3	24	32	---	---	---	cm
	Specimen 4	20	28	--	--	--	cm
32	Average value, individual test [3]	**24**	**32**	---	---	---	
33	Photo of specimen in enclosure no.	6	7	---	---	---	
34	Flue gas temperature	135	125	---	---	---	°C
35	Maximum of average value Time [1]	0:12	0:12	---	---	---	min:s
36	Diagram: encl. no.	6	7	---	---	---	
37	Remarks: - none -						

[1] indication of times: from the begin of testing procedure
[2] checked off if applicable
[3] indication of carrier/foam layer separated in case of fire-proofing agents
[4] very strong development of smoke

6. Explanations concerning the testing procedure -none-

7. Summary of results and additional establishments to Fire Behaviour

linen o.	measurement	Result with the tested specimen					dimension
	test-no.	**#6912**	**#6916**	**#6917**	**#6921**	**#6922**	
	flamed direction flamed side	warp A	warp B	weft A	warp A	warp A	
	colour of printing	grey					
1	residual length	**24**	**48**	**35**	**36**	**45**	cm
2	max. smoke temperature	**137**	**112**	**120**	**121**	**117**	°C
3	density of smoke - integral	**26**	**22**	**25**	**23**	**30**	%min

linen o.	measurement	Result with the tested specimen					dimension
	test-no.	**#6913**	**#6914**	---	---	---	
	flamed direction flamed side	warp A	warp A	---	---	---	
	colour of printing	beige	red-brown	---	---	---	
1	residual length	**24**	**32**	---	---	---	cm
2	max. smoke temperature	**135**	**125**	---	---	---	°C
3	density of smoke - integral	**25**	**25**	---	---	---	%min

According to DIN 4102, part 1, "schwerentflammbare" (hardly flammable) building materials must meet the requirements of class B2.
Pursuant to additional tests in the ignitability apparatus this can be determined (appendix 8 & 9).

8. Special remarks

- This report is only valid for the material as described under paragraph 1. In combination with other materials or with additional coatings or grounds etc. the burning behaviour may differ.
- This test report is not valid for the exposure to outdoor climate conditions, washing or cleaning with chemicals.
- This test report is not valid, as soon as the fabric is used as a building product in the sense of the "Landesbauordnungen" (state building requirements, MBO § 17, par. 3).
- This test report is no substitute for a General Building Inspectorate Certificate.
- This test report is granted without prejudice to the rights of third parties, im particular private proprietary rights.
- For legal interests only the German original version is relevant.
- In General Building Inspectorates procedures this test report can be based for
  - regular building materials for the required proof of accordance
  - for not regular building materials for the required proof of applicability

9. Validity

This test report is valid until the mentioned date on page 1. The test report becomes invalid in case the standards on which the tests are based are changed.

Fladungen, 04.10.2023

clerk in charge:

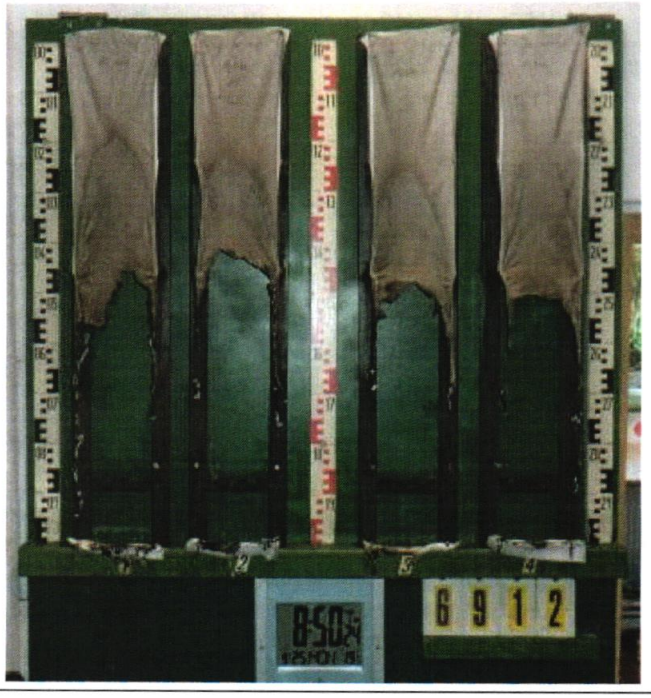
(Dipl.-Ing.(FH) Jürgen Hammer)

ANERKANNTE PRÜF-, ÜBERWACHUNGS- UND ZERTIFIZIERUNGSSTELLE Hoch Fladungen

Head of the test laboratory:

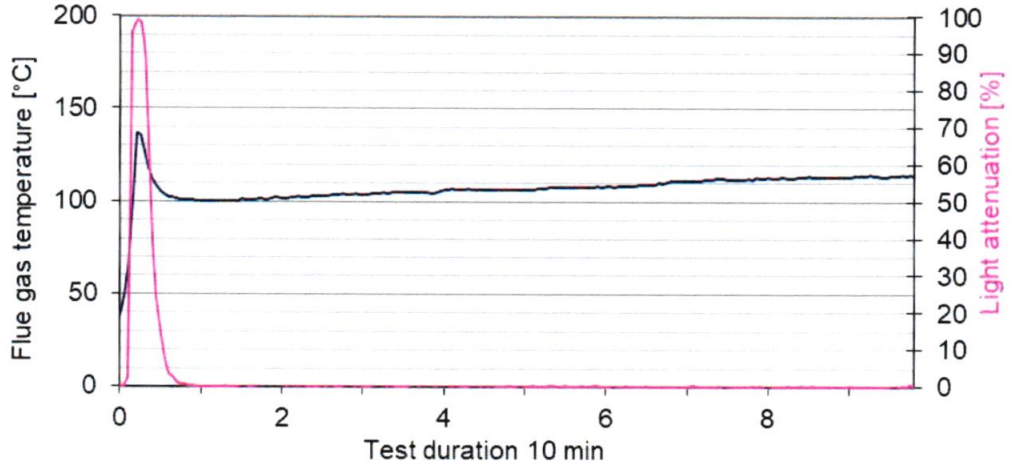
(Dipl.-Ing.(FH) Andreas Hoch)

„Brandschacht“-test #6912

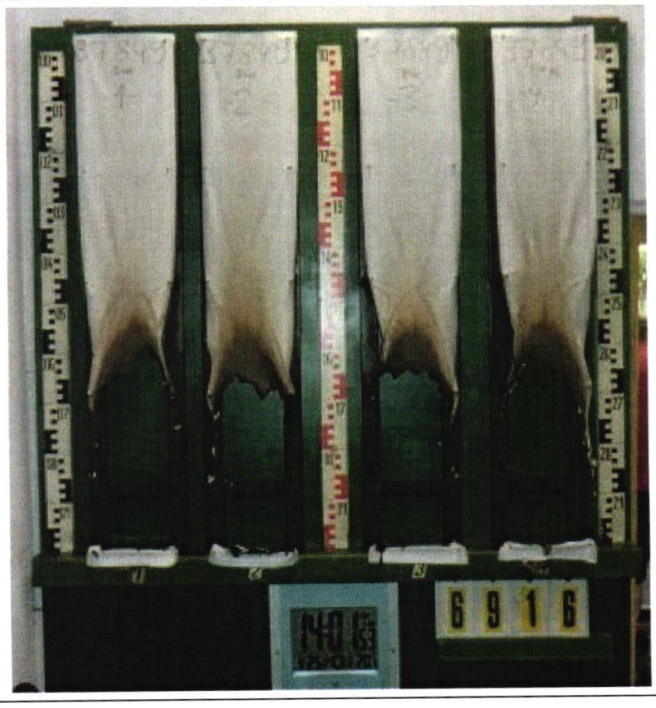


measurement

#6912, PN37849: VESCOM, "Nila + print", A + K
Max. flue temperature: 137°C, Smoke density integral: 26%min
Residual length: 24 cm



„Brandschacht“-test #6916

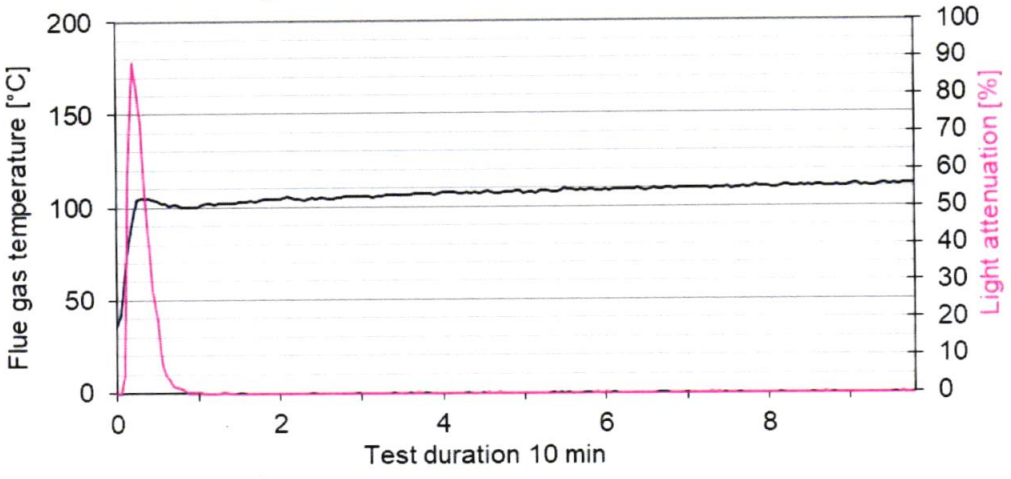


measurement

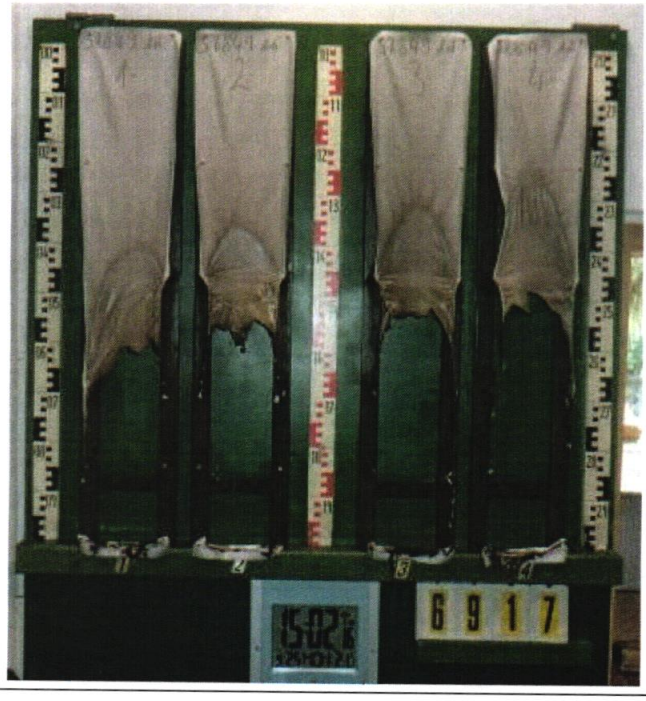
#6916, PN37849: VESCOM, "Nila + print", B + K

Max. flue temperature: 112°C, Smoke density integral: 22%min

Residual length: 48 cm



„Brandschacht“-test #6917

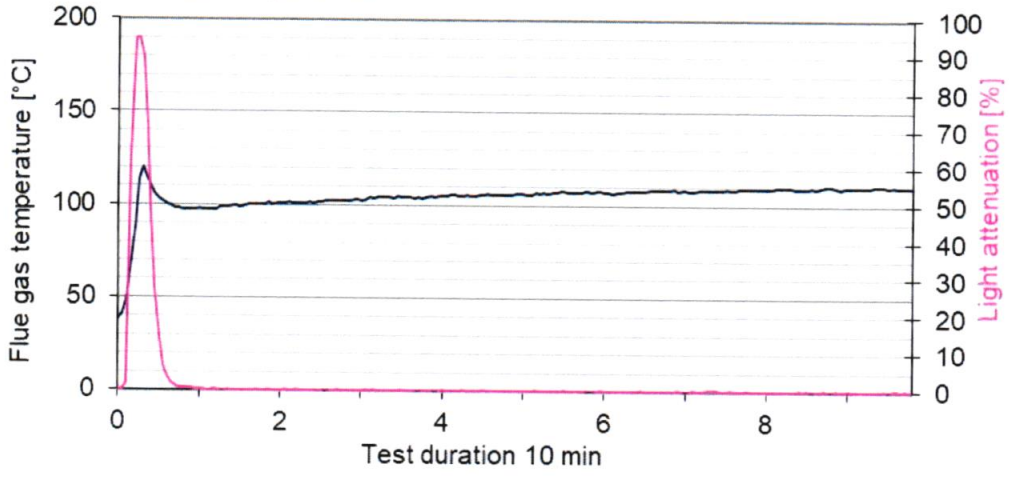


measurement

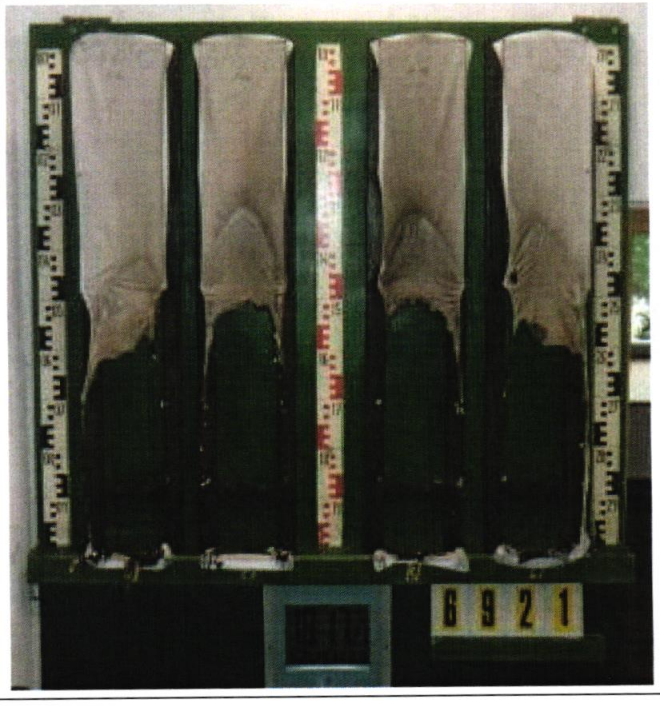
#6917, PN37849: VESCOM, "Nila + print", A + S

Max. flue temperature: 120°C, Smoke density integral: 25%min

Residual length: 35 cm



„Brandschacht“-test #6921

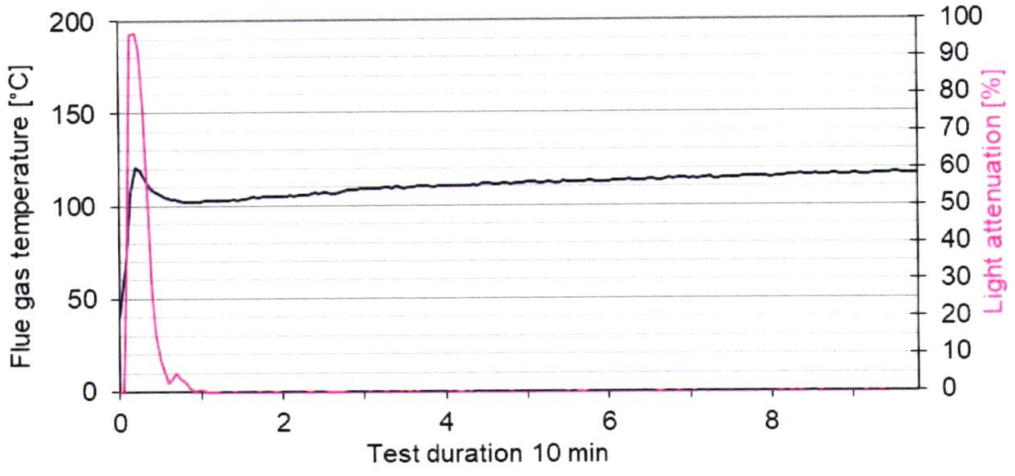


measurement

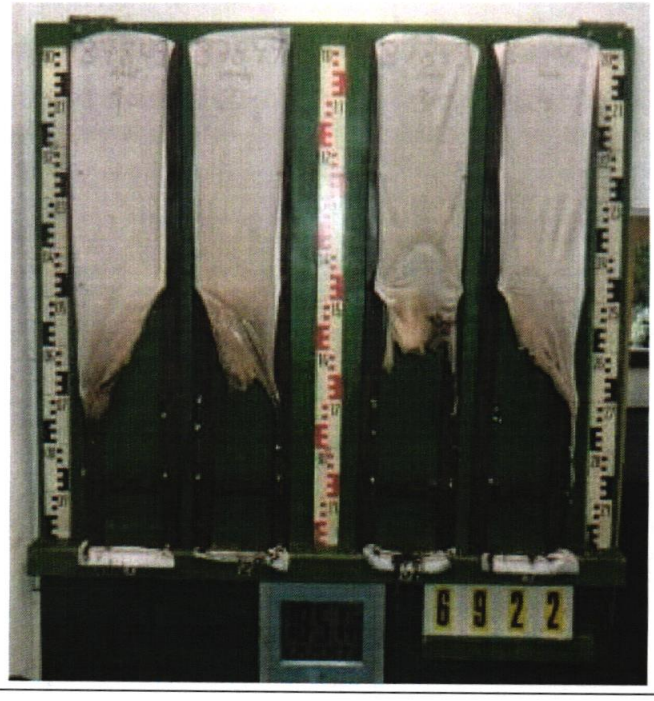
#6921, PN37849: VESCOM, "Nila + print", A + K

Max. flue temperature: 121°C, Smoke density integral: 23%min

Residual length: 36 cm



„Brandschacht“-test #6922

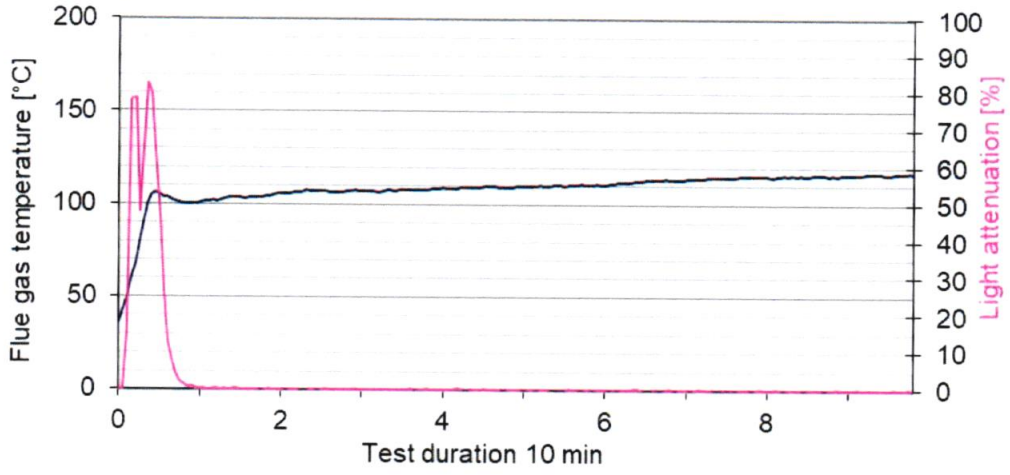


measurement

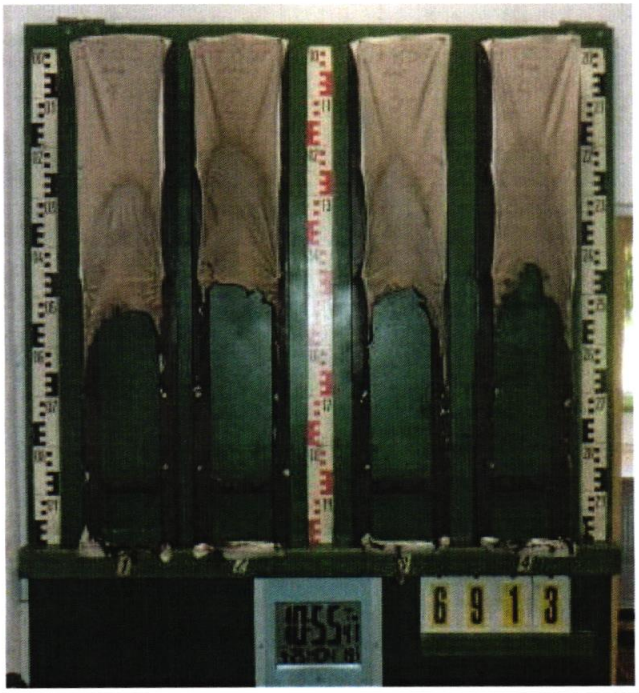
#6922, PN37849: VESCOM, "Nila + print", A + K

Max. flue temperature: 117°C, Smoke density integral: 30%min

Residual length: 45 cm



„Brandschacht"-test #6913

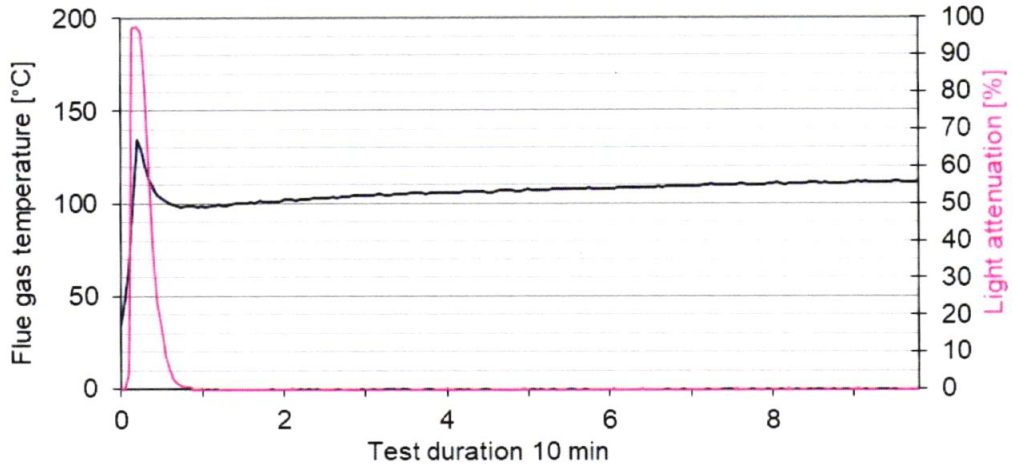


measurement

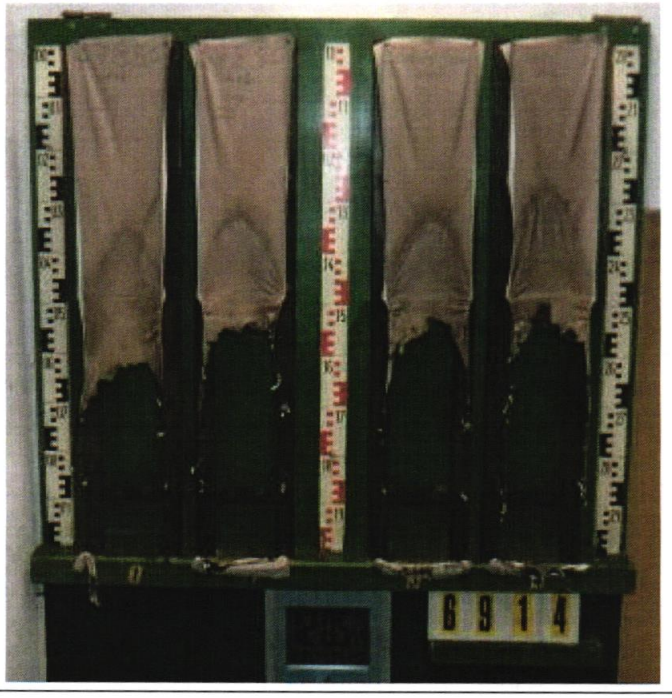
#6913, PN37851: VESCOM, "Nila + print", A + K

Max. flue temperature: 135°C, Smoke density integral: 25%min

Residual length: 24 cm

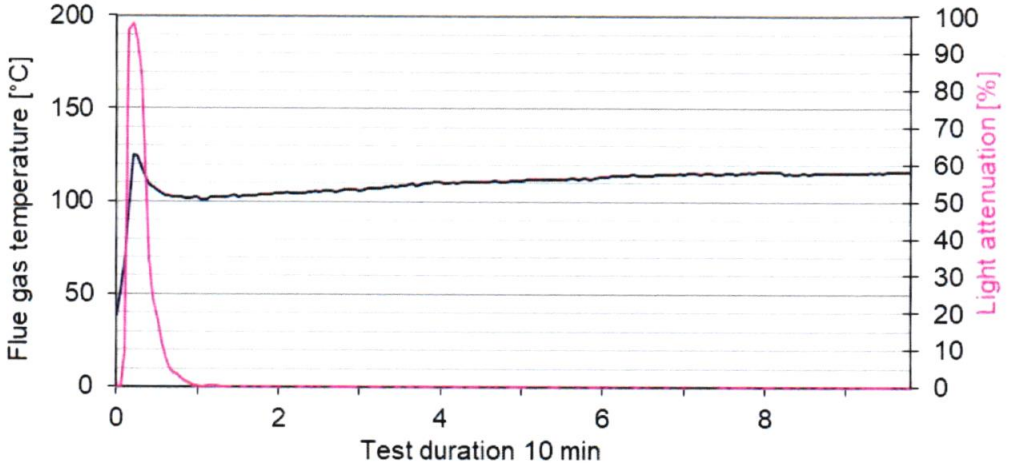


„Brandschacht"-test #6914



measurement

#6914, PN37850: VESCOM, "Nila + print", A + K
Max. flue temperature: 125°C, Smoke density integral: 25%min
Residual length: 32 cm



Prüfinstitut Hoch
Lerchenweg 1
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Test for normal flammability classifying B2 according to DIN 4102

1. Description of test material in condition as delivered look at page 2
2. Preparation of samples

   Out of the material there have been cut samples for the ignitability apparatus. The samples were kept in a climate 23/50 until they reached constant weight.
3. Arrangement of samples -freely suspended-

   Flaming in warp and weft direction / side A and side B
4. Date of test CW 38 and CW 39 in 2023
5. Results

PN37851: flaming side A in weft direction	**edge-test**						**surface-test**						Dim
samples no.	1	2	3	4	5	6	1	2	3	4	5	6	
ignition[1]	1	1	1	1	1	--	2	--	--	--	--	--	s
reaching the mark of measurement[1)2)]	-/-	-/-	-/-	-/-	-/-	--	-/-	--	--	--	--	--	s
max. flame height	**12**	**7**	**5**	**9**	**8**	**--**	**6**	--	--	--	--	--	cm
time	9	9	4	6	8	--	6	--	--	--	--	--	
self cessation of the flames end of afterflame[1]	15	14	6	11	9	--	15	--	--	--	--	--	s
end of glowing[1]	-/-	-/-	-/-	-/-	-/-	--	-/-	--	--	--	--	--	s
flames were extinguished after[1]	-/-	-/-	-/-	-/-	-/-	--	-/-	--	--	--	--	--	
smoke development (visual)	moderate						moderate						./.
dropping of burning material during 20 s[1]	-/-	-/-	-/-	-/-	-/-	--	-/-	--	--	--	--	--	s
Appearance after test: burned out till max. height 6 cm x width 3 cm													

PN37851: additional tests	**edge-test**						**surface-test**						Dim
samples no.	1	2	3	4	5	6	1	2	3	4	5	6	
arrangement of samples side / direction	A/K	B/K	B/S	--	--	--	A/K	B/K	B/S	--	--	--	
ignition[1]	1	1	1	--	--	--	2	2	2	--	--	--	s
reaching the mark of measurement[1)2)]	-/-	-/-	-/-	--	--	--	-/-	-/-	-/-	--	--	--	s
max. flame height	**8**	**6**	**10**	**--**	**--**	**--**	**6**	**8**	**7**	--	--	--	cm
time	5	6	11	--	--	--	8	10	11	--	--	--	
self cessation of the flames end of afterflame[1]	16	15	15	--	--	--	15	15	15	--	--	--	s
end of glowing[1]	-/-	-/-	-/-	--	--	--	-/-	-/-	-/-	--	--	--	s
flames were extinguished after[1]	-/-	-/-	-/-	--	--	--	-/-	-/-	-/-	--	--	--	s
smoke development (visual)	moderate						moderate						
dropping of burning material during 20 s[1]	-/-	-/-	-/-	--	--	--	-/-	-/-	-/-	--	--	--	s
Appearance after test: burned out till max. height 6cm x width 3cm													

[1)] time mentioned from the beginning of the test [2)] during 20 Sec -/- no appearance -- no information

K: warp / S: weft

PN37850: additional tests	**edge-test**						**surface-test**						Dim
samples no.	1	2	3	4	5	6	1	2	3	4	5	6	
arrangement of samples side / direction	A/K	B/K	A/S	B/S	--	--	A/K	B/K	A/S	B/S	--	--	
ignition[1)]	1	1	1	1	--	--	2	2	2	3	--	--	s
reaching the mark of measurement[1)2)]	./.	./.	./.	./.	--	--	./.	./.	./.	./.	--	--	s
max. flame height	**10**	**11**	**11**	**9**	**--**	**--**	**8**	**6**	**9**	**10**	--	--	cm
time	8	10	9	12	--	--	13	8	11	13	--	--	
self cessation of the flames end of afterflame[1)]	15	15	13	17	--	--	15	15	15	15	--	--	s
end of glowing[1)]	-/-	-/-	-/-	-/-	--	--	-/-	-/-	-/-	-/-	--	--	s
flames were extinguished after[1)]	-/-	-/-	-/-	-/-	--	--	-/-	-/-	-/-	-/-	--	--	s
smoke development (visual)	moderate						moderate						
dropping of burning material during 20 s[1)]	-/-	-/-	-/-	-/-	--	--	-/-	-/-	-/-	-/-	--	--	s
Appearance after test: burned out till max. height 10cm x width 4cm													

PN37849: additional tests	**edge-test**						**surface-test**						Dim
samples no.	1	2	3	4	5	6	1	2	3	4	5	6	
arrangement of samples side / direction	A/K	B/K	A/S	B/S	--	--	A/K	B/K	A/S	B/S	--	--	
ignition[1)]	2	2	2	2	--	--	2	2	3	3	--	--	s
reaching the mark of measurement[1)2)]	./.	./.	./.	./.	--	--	./.	./.	./.	./.	--	--	s
max. flame height	**9**	**7**	**8**	**10**	**--**	**--**	**9**	**7**	**11**	**5**	--	--	cm
time	6	5	5	11	--	--	10	9	8	8	--	--	
self cessation of the flames end of afterflame[1)]	13	15	15	15	--	--	15	15	15	15	--	--	s
end of glowing[1)]	-/-	-/-	-/-	-/-	--	--	-/-	-/-	-/-	-/-	--	--	s
flames were extinguished after[1)]	-/-	-/-	-/-	-/-	--	--	-/-	-/-	-/-	-/-	--	--	s
smoke development (visual)	moderate						heavy						
dropping of burning material during 20 s[1)]	-/-	-/-	-/-	-/-	--	--	-/-	-/-	-/-	-/-	--	--	s
Appearance after test: burned out till max. height 7cm x width 4cm													

[1)] time mentioned from the beginning of the test [2)] during 20 Sec -/- no appearance -- no information
K: warp / S: weft

6. Remarks and explanations to the testing procedure - none –
7. Opinion concerning the dropping of burning material
   The test for normal flammability shows no burning dripping material